



We reserve the right to change the technical data of this specification without notice.

## **Main applications**

Sterilisation and bioburden reduction (stabilisation) of water and water-based solutions

Pharma downstream Pharma upstream

Ophthalmic Cosmetic

Wine Beer Beverage

Chemical

### **Characteristics**

- · Single layer pleated asymmetric PES filter membrane
- Polypropylene hardware and filter media support
- High flowrate with low pressure drop
- High filter area
- Wide sterilisation efficiency
- Wide chemical compatibility
- Materials conform to FDA
- USP Class VI requisition
- Conform to 1935/2004/CE Directive
- Free from fibers release
- Fabricated in clean room
- 100% integrity tested



# **Specifications**

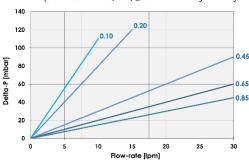
SPECIFICATIONS						
Grade	0.10	0.20	0.45	0.65	0.80	
Filtration rating (µm)	0.1µm	0.2µm	0.45µm	0.65µm	0.8µm	
Filter media	Single layer asymmetric Polyethersulfone membrane					
Filter media supports	Polypropylene					
End caps material	Polypropylene					
Cage material	Polypropylene					
Core material	Reinforced polypropylene					
OD	69mm					
Nominal length	5" to 40"					
EFA	$5'' \ge 0.31  \text{m}^2 - 10'' \ge 0.62  \text{m}^2$					
Max. working temperature	80 °C					
Max. Delta-P (forward)	5.2 bar @ 25 °C					
Max. Delta-P (reverse)	2.1 bar @ 25 °C					
Recommended replacement Delta-P	2.4 bar @ 25 °C					



### Flow-rate vs. Delta-P information

a mott company

Liquid: clean water (1 cP) @ 25 °C / 10" long cartridge



For liquid with different viscosity than water multiply the Delta-P by the liquid viscosity in cP.

### **Biological safety and extractable**

Bacteria Endotoxin  $\leq 0.25$  EU/ml Extractable  $\leq 40$  mg/10 inch

### Integrity test data

Pore size	Bubble point	Diffusion / 10"	Testing conditions		
0.10µm	≥ 4.0 bar	≤ 18 ml/min @ 3.2 bar	Wetting liquid: pure water		
0.20µm	≥ 3.3 bar	≤ 18 ml/min @ 2.6 bar	Test gas: compressed air		
0.45µm	≥ 1.8 bar	≤ 18 ml/min @ 1.4 bar			
0.65µm	≥ 1.2 bar	≤ 18 ml/min @ 1.0 bar	Test ambient temperature: 25 °C		
0.80µm	≥ 1.0 bar	≤ 18 ml/min @ 0.9 bar			

### Regulatory compliance

The manufacturing materials comply with the requirements of:

• CFR21 Part 177

USP88 Class VI

• 1935/2004/CE for food products contact

• ASTM F838-83

ISO 10993-Part 1, 5

• EN 285:2015

### **Sterilisation**

Steam sterilisation in place: up to 124  $^{\circ}$ C for 30 minutes, 30 cycles @ 0.5 bar Delta-P

up to 134 °C for 20 minutes, 30 cycles @ 0.5 bar Delta-P

Steam sterilization in autoclave: up to 124  $^{\circ}$ C for 30 minutes, 30 cycles

up to 134 °C for 20 minutes, 30 cycles

In case of sterilisation with steam in place (SIP) or in autoclave, the end caps with SS insert must be selected.

After sterilisation, always cooldown at operating temperature the filter cartridges prior to use.

Contact us for further information.

